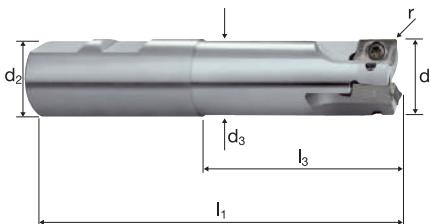
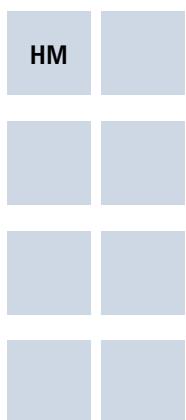


# Corner/Slot end mills 90°

Inserts 13mm, with integral air / cooling channel



## Corner/Slot end mills 90°

Delivery range: Cutter body incl. clamping screws for inserts

Order-Nº.	$d_1$	$d_2$ <small><math>h6</math></small>	$d_3$	$l_1$	$l_3$	$ap_{max.}$	$z$	L-Typ	
W00110253	25.00	25.00	24.00	90	32.00	12.50	3	K	●
W00150253	25.00	25.00	24.00	124	65.00	12.50	3	M	●
W00190253	25.00	25.00	24.00	158	99.00	12.50	3	L	●
W00110324	32.00	32.00	31.00	102	40.00	12.50	4	K	●
W00150324	32.00	32.00	31.00	144	81.00	12.50	4	M	●
W00190324	32.00	32.00	31.00	189	123.00	12.50	4	L	●

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## Accessories

Delivery range clamping screws for inserts: Packaging unit 10 pieces

Order-Nº.		
W90110013	Torque screwdriver 3.2 Nm with blade Torx TX 15	●
W90111013	Interchangeable blade for torque screwdriver TX 15	●
W90100013	Screwdriver Torx TX 15	●
W90500013	Clamping screws for inserts Torx TX 15 / M 3.5 x 7.2	●

# Inserts

13mm

NX Steel	SX Stainless Steel	HX Hardened Steel	ZX Difficult-to-cut ma- terials	AX Aluminium
				
<b>W50111013</b>	<b>W50311013</b>	<b>W50210013</b>	<b>W50410013</b>	<b>W50510013</b>

<b>Inserts</b>		Delivery range: Packaging unit 10 pieces					
Order-N°.	ISO-Norm	H	B	D	r		
<b>W50111013</b>	APKT 1304PD SR	14.8	8.1	4.7	0.800	●	
<b>W50311013</b>	APKT 1304PD SR	14.8	8.1	4.7	0.800	●	
<b>W50210013</b>	APKT 1304PD SR	14.7	8.1	4.7	0.800	●	
<b>W50410013</b>	APKT 1304PD SR	14.8	8.1	4.7	0.800	●	
<b>W50510013</b>	APHT 1304PDR	14.7	8.0	4.5	0.800	●	

## ToolExpert 2.0

The new online cutting data tool for optimum tool use.



This way to the new cutting data calculator ToolExpert 2.0 or the FRAISA website  
<http://www.fraisa.com/en/toolexpert>