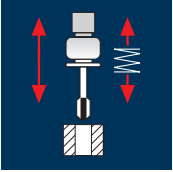


Application



Matières

Aciers
500 - 850 N/mm²

Aciers
850 - 1100 N/mm²

Aciers
1100 - 1300 N/mm²



UNC	ø [mm]	P [mm]	V _c 1.5 x d			V _c 2.0 x d			V _c 3.0 x d		
			n [min ⁻¹]	v _f [100%]		n [min ⁻¹]	v _f [100%]		n [min ⁻¹]	v _f [100%]	
7/16 -14	11.113	1.814	20	575	1043	16	460	834	12	345	626
1/2 -13	12.700	1.954	20	500	977	16	400	782	12	300	586
9/16 -12	14.288	2.117	20	445	942	16	355	752	12	265	561
5/8 -11	15.875	2.309	20	400	924	16	320	739	12	240	554
3/4 -10	19.050	2.540	20	335	851	16	265	673	12	200	508
7/8 -9	22.225	2.822	20	285	804	16	230	649	12	170	480
1" -8	25.400	3.175	20	250	794	16	200	635	12	150	476
7/16 -14	11.113	1.814	16	460	834	12	345	626	10	285	517
1/2 -13	12.700	1.954	16	400	782	12	300	586	10	250	489
9/16 -12	14.288	2.117	16	355	752	12	265	561	10	225	476
5/8 -11	15.875	2.309	16	320	739	12	240	554	10	200	462
3/4 -10	19.050	2.540	16	265	673	12	200	508	10	165	419
7/8 -9	22.225	2.822	16	230	649	12	170	480	10	145	409
1" -8	25.400	3.175	16	200	635	12	150	476	10	125	397
7/16 -14	11.113	1.814	5	145	263	3	85	154			
1/2 -13	12.700	1.954	5	125	244	3	75	147			
9/16 -12	14.288	2.117	5	110	233	3	65	138			
5/8 -11	15.875	2.309	5	100	231	3	60	139			
3/4 -10	19.050	2.540	5	85	216	3	50	127			
7/8 -9	22.225	2.822	5	70	198	3	45	127			
1" -8	25.400	3.175	5	65	206	3	40	127			